



All India Radio



PRASAR BHARATI
BROADCASTING CORPORATION OF INDIA
DIRECTORATE GENERAL: ALL INDIA RADIO
(PLANNING & DEVELOPMENT UNIT)

SPECIFICATION FOR 100 M TOWER AT AGARTALA

Specification No.: 10th Plan /100 M FM Tower(Agartala) /2007-D(TD/FM)

Specification document for Design, Supply, Erection, Testing and Commissioning of latticed steel self supporting 100 M tower at Agartala (*on Existing Foundation*) including provisions of mountings for installation of VHF FM Antenna.

Introduction:

All India Radio requires FM-cum-Microwave integrated towers for installation of its FM and Microwave dish antenna for AIR, Agartala.

SECTION-I : General Condition of Specification.

SECTION-II : Detailed Technical Specification.

SECTION-III. : Schedule of Requirement/ Material (Un priced) for Supply at site and Design, Erection, Testing and Commissioning of latticed steel self supporting tower of 100 M high FM/MW towers at site shall be submitted by the tenderer in the format enclosed.

Item wise compliance statement must be enclosed with the tender. Any deviations from the Specs shall be clearly indicated.

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SECTION-I

Specification document for Design, Supply, Erection, Testing and Commissioning of latticed steel self supporting 100 M tower (*on Existing Foundation*) including provisions of mountings for installation of VHF FM Antenna.

1.1 SCOPE:

1.1.1 The specifications cover the Design, Fabrication, Supply and Erection of self supporting lattice steel 100M tower and accessories complete *on Existing Foundation (Drawing of existing foundation details, details of Stub etc, and Soil Testing Report of Tower site enclosed as Annexure- I & Annexure-II)*, with earthing devices, pipe of suitable size and length for mounting VHF FM Pole Type Side Mount Antenna, fixture for mounting of STL/Microwave Dish Antenna ,Solid State Aviation Obstruction Lights with cabling, ladders with Guard All & Free Fall Prevention System for climbing, Cable Racks for supporting cables and platforms.

1.1.2 Following provisions are to be made on the tower:

SNO.	Technical Requirement	Details	Remarks
1.	Aperture for Band II FM Antenna And mounting provision for Side Mount VHF FM Antenna.	Yes	-
2.	Provision for mounting similar Antenna on top of the tower for second channel in future	Yes	-
3.	Provision for mountings of Microwave Dish Antenna of 2.1 M dia , Yagi Antenna, their feeder cables and other auxiliary cables etc.	Yes	-
4.	Provision of Cable Tray, Ladder, Solid State Aviation Obstruction Light, platforms, guard all device, lightening arrestor with grounding kit etc.	Yes	-

5.	TV Antenna (Band III) Aperture	Required	-
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Tower Profile indicating the facilities to be provided is enclosed as **Annexure -III.**

1.1.3. The supplier of the tower is required to keep mounting provisions on the tower, for VHF FM Pole Type Side Mount Antenna with accessories and also Microwave Dish Antenna with accessories including co-axial feed cables and Yagi Antenna, which will be supplied and installed by other suppliers. The power supply cables will however be supplied and installed by the tenderer

1.1.4. The details of Antennae and accessories with mounting details are enclosed as **Annexure –IV, Annexure-VA & Annexure-VB.** These details are tentative and likely to be slightly different depending upon their supplier.

1.1.5. Power Supply cable for Solid State Aviation Obstruction Lights, between the transmitter building and the tower will be supplied by the tenderer. The power supply cable for multi point power sockets at various platforms, from transmitter building to topmost platform of tower, will also be supplied by the tenderer.

1.1.6. The RF feeder cable and other cables i.e. cables for AOL, power supply etc between the transmitter building and the tower base shall be routed on a horizontal cable tray supported on G.I. Poles / Angle Iron structure which will be supplied by the tenderer. The cables on the horizontal cable tray shall be provided with G.I. sheet cover of 16 SWG to avoid any damage to RF cable due to any falling objects. Details of Horizontal Cable Tray are enclosed as **Annexure-VI.**

1.1.7. The cables for AOL and utility outlets at various platforms shall be taken on tower on the vertical cable rack.

1.2 GENERAL:

Note: Please refer tender documents for general terms and conditions of contract for SITC works including all the commercial aspects like Packing and Packing List, Insurance and Marine Risk etc., Guarantee, Payment terms, Penalty/Compensation for Delay, Damages and Liabilities, Time Period and Extension for Delay, Foreclosure of Contract due to Abandonment or Reduction in Scope of Work, Cancellation of Contract in Full or Part, Recovery of Security Deposit, Performance Guarantee, Unsatisfactory Workmanship, Damages Incurred During Installation , Indian Electricity Rules, Tenderer Liability for Damages, Defects, Recovery of Compensation, Ensuring Payment and Amenities, Labour Laws to be Complied by Tenderer, Minimum Wages Act Compliance, Tenderer to Indemnify Government against Patent Rights, Return of Surplus Material, Employment of Technical Staff and Employees, Release of Security Deposit, Safety Code etc. i.e. in totality .

- 1.2.1 The specifications indicated herein are only to guide the tenderer about the requirements of the users. Detailed design of the tower (**Excluding Foundation**) from all aspects shall be got worked out by the tenderer, keeping in view the effects of local meteorological conditions like wind velocity, seismological conditions, temperature etc. to ensure the safety of the tower.
- 1.2.2 The design of the tower shall be based on recognized principles of structural design conforming to standard practices followed in the field. Full responsibility regarding soundness of design and the execution of work rests with the tenderer.
- 1.2.3 *The tender shall be complete and include all minor items of apparatus and accessories which may not have been enumerated in this specification and schedule but which are useful and necessary for the due and perfect assembly and operation of the work. No extra - charges will be paid for providing and installing such minor items.*
- 1.2.4 The Technical Specifications and design basis are detailed in **Section-II**. The tender shall be deemed to comply with the specifications in those aspects which do not figure specifically in the departure from specifications.
- 1.3** *The tenderer shall furnish with his tender the following documents/information to assess the full merit of the offer:*
- 1.3.1 Outline drawings to scale showing the assembly of the structures. These drawings should show the main dimensions including the sizes of main structural members, mounting centres, methods of attachment to concrete foundations and any special features of design or form. Total weight of the tower shall be given.
- 1.3.2 Stress diagrams of the complete structures under maximum wind load conditions and with all information necessary for the design of footings.
- 1.3.3 The design calculations indicating various formulae used for design, the bearing and shear stresses used for the design of bolted sections, and the factors of safety adopted for various structural components and materials. *Overall safety factor of the tower on worst atmospheric conditions will be better than 2 (two)*
- 1.3.4 Details of Solid State Aviation Obstruction Lights, Antenna fixtures, P.S. cables, earthing etc.
- 1.3.5 Wind zone and wind velocity taken for designing the tower.
- 1.4** The location of the tower at the site vis-à-vis the transmitter building will be marked by indenter.
- 1.5** The successful tenderer shall make his own arrangements for power supply, water and the storage of materials and their safe custody at installation site.

- 1.6** The successful tenderer shall make his own arrangements for providing accommodation for his workmen at site.
- 1.7** The successful tenderer shall make his own arrangements for procuring the necessary labour, skilled and unskilled. He should conform to all local State laws and regulations concerning labour and their employment.
- 1.8.1** The successful tenderer shall make good all damage to the purchaser's buildings, property, equipment, article and departmental personnel arising from the erection of the tower in the course of such erection and through out the guarantee period.
- 1.8.2 The successful tenderer shall indemnify and hold harmless the purchaser against all claims in respect of damages to buildings, property, articles, situated nearby not belonging to the purchaser, and public personnel arising from the erection of the tower in the course of such erection and through out the guarantee period.
- 1.8.3 The successful tenderer shall indemnify and hold harmless the purchaser against claims in respect of injury to any person howsoever arising out of the erection and through out the guarantee period.
- 1.8.4 The successful tenderer shall fully discharge all obligations under the Indian Workmen's Compensation Act in so far as it affects the workmen in his employment.
- 1.9** Prior approval of the indentor in writing shall be obtained, if the tenderer desires to sublet or assign any section of the work associated with the design, fabrication, supply and erection of the tower. Such permission or consent shall not, however, discharge the successful tenderer from his liabilities in this contract or any part thereof.
- 1.10** *The successful tenderer shall furnish the following within one month from the date of acceptance of the tender:*
- 1.10.1 General arrangement of tower including Solid State Aviation Obstruction Lights, platforms, suitable size and length of pipe for mounting provision of VHF FM Antenna along with mounting provision for Microwave Dish Antenna, Yagi Antenna etc.
- 1.10.2 Two sets of complete outline, assembly and erection drawings. He shall forward all technical information necessary to illustrate that the design meets fully the requirements of this specifications.
- 1.10.3. A certificate testifying the soundness of design of tower at his own cost from any of the "Indian Institute of Technology / Structural Engineering Research Centre".

After Certification of the design, the successful tenderer should get the detailed working drawings and Drawn Out Details list approved by the indentor.

While sending the detailed working structural drawings of tower (**excluding foundation**) and Details of Design document, list etc. to the indentor for the approval, *the following shall be indicated on all the tower working structural drawing itself:*

(1) Directorate AT No. (2) Specification No. (3) Approval Certificate for soundness of tower as per AIR specification along with signature, stamp of competent authority defined as above.

After the approval/acceptance of all tower- working drawings from Directorate, the successful tenderer shall send duly approved tower working drawings to Installation Officer, Station Engineer, Zonal Chief Engineer and Directorate indicating all the references. The duly approved tower working drawings (as per Para 1.10.3) must be available with all concerned offices before the start of tower work at site.

1.11. EXPERIENCE AND RESOURCES:

The tenderer shall submit details of his previous experience in similar type of work, the capacity of their plant, and their organizational set up for undertaking such work in the last 5 years.

1.12. PATENTS AND COPYRIGHTS:

The tenderer shall hold the purchaser and his employees safe, harmless and immune from any liability that may arise out of infringements of patents and copyrights associated with the design, fabrication, erection and use of the tower and its accessories.

1.13. DATE OF COMPLETION :

The tower erection shall be completed **within six months** from the date of placing the order.

1.14. INSPECTION:

The successful tenderer shall prepare in consultation with the indentor, the schedule of events with target dates, which shall be adhered to. The successful tenderer shall state in his tender the place of manufacture, testing and inspection of various materials included in the specifications, to enable AIR representative to carry out inspection and test. The successful tenderer shall provide all the necessary facilities for the purpose. Such of the stores as are to be inspected during manufacture have to be certified by an AIR representative before the finished materials are packed and forwarded to the destination. Pre-dispatch inspection of tower material and subsequent inspection of erected tower shall be done as per mutually accepted test procedure, which shall be

submitted and got approved from the indenter before the supply of tower material. However for guidance purpose, draft Acceptance Test Protocol is enclosed in “**Annexure-A**”. *Travelling expenses for AIR’s representative(s) will be borne by the indenter.*

1.15. COMPLETION REPORT:

A detailed completion report of tower (after completion of all the works) together with complete set of drawings will be submitted by the successful tenderer to the Installation Officer, Station Engineer, Zonal Chief Engineer and AIR Directorate.

1.16. GUARANTEE:

i) The Tenderer shall guarantee to replace free of charge any material or part thereof that may develop defects *within one year of handing over of the tower.*

ii) The tenderer shall guarantee the stability, safety, durability and satisfactory mechanical behavior of the structure under the conditions of specified loading. *The guarantee shall hold good for a period of one year from the date of handing over of the tower.*

SECTION-II

2. TECHNICAL SPECIFICATIONS :

All the IS Specification referred herein after shall be read with the latest amendment.

2.1. FABRICATION AND DESIGN:

2.1.1. Tower members shall be of structural steel conforming to IS:8500, IS:226, IS:2062 and IS:7215 or latest IS as applicable.

2.1.2. All steel used shall be galvanized, conforming to relevant IS specification i.e. IS:2629 for tower members, IS:1367 for fasteners and IS:1573 for washers. *However, Spray galvanizing may be permitted for on site requirement as well as for unavoidable circumstances during the process of erection of tower at site.*

2.1.3. Assembly of tower members and other structures on tower shall be by means of nuts and bolts with locking nuts. Riveting and welding may be done if the design demands and it shall conform to relevant IS specifications. **Minimum thickness of the members should not be less than 6 mm.**

2.1.4. The quality of steel used for nuts, bolts and washers etc. should conform to IS No: 6639/72 and mechanical properties as per IS:1367. Dimensionally, it shall conform to IS:1363. All bolts shall have hexagonal heads and nuts. The bolts shall be treated with standard threads to take the full depth of the nut. All nuts shall fit hand tight to the bolts.

No appreciable fillet shall exist at the point where shank of the bolt connects to the head. Lock nuts and washers shall be provided to all bolts and nuts.

2.1.5. The overall force co-efficient for wind load on tower shall be taken from IS:875/1987 for Self-Supporting Steel Towers. For calculating the solidity ratio, actual obstruction area of tower shall be considered. Separate Wind obstructing areas shall be taken for ladder, cable rack and platforms etc.

2.1.6. The basic dynamic wind pressure at different heights for different zones shall be taken from the Indian Standard Code.

2.1.7. The basic wind velocity for the site is to be taken from the revised BIS Code No. IS: 875/1987.

2.1.8. The permissible stresses in the various structural members of tower shall be adopted from the relevant clauses of IS:800.

2.1.9. Loading effect due to antenna and various accessories as indicated at *Para No. 2.8* will be taken into consideration.

2.1.10. Loading effect of seismic forces as per IS:1893 and cyclonic winds and conditions of frost etc. if any, may also be taken into consideration.

2.1.11 *Weight of the tower should not be less than 82 MT.*

2.2. FOUNDATIONS:

2.2.1. The foundation for 100M FM Tower at Agartala has already been cast and the same has to be re-utilised. (*Drawing of existing foundation details, details of Stub etc, and Soil Testing Report of Tower site enclosed as Annexure- I & Annexure-II.*). *Tenderer is advised that they must visit the tower site and inspect the existing foundation, acquaint themselves with the local terrain & site conditions and make such local enquiries, as may be necessary for any data required by him, before quoting his rates.*

2.3. VERTICALITY, DEFLECTION & TWIST

2.3.1 UNDER STILL AIR CONDITIONS :

2.3.1.1 The tower shall be vertical after erection and no straining shall be permitted to achieve this. This erection tolerance of verticality shall be within 25 mm every 9100 mm. Deflection in any particular section beyond the above limit is not permissible.

2.3.1.2 The angular twist shall not exceed 0.5 degree from the normal plane of tower face.

2.3.2 UNDER MAXIMUM WIND LOAD CONDITIONS :

2.3.2.1 The average slope of the axis of the antenna support column shall not depart from the vertical by more than 1 degree under maximum wind load conditions.

2.3.2.2 The angular twist shall not exceed 1 degree from the normal plane of the tower face.

2.4 PROTECTION AGAINST LIGHTNING:

The tower shall be provided with a suitably designed complete system of lightening protection in accordance with the provision of IS-2309-1969 including necessary earthing, based on the specific resistivity of the soil and sub-soil water level. The lightening protective system shall be got approved, before execution.

2.5 PAINTING:

2.5.1 The tower shall be given two or more coats of paint in addition to primer coats after erection. The tower shall be painted to have equal alternate bands of international orange and white colours with top and bottom bands painted in orange as per latest Civil Aviation Regulations.

2.5.2 The paints used in painting shall be in accordance with IS:-2074/62, 2932 & 2933/75 or latest IS. Before applying coats of primer, the surface shall be given a coat of Pickling agent so as to avoid the flaking of painting. The tenderer should furnish the details about the pickling intended to be applied.

2.6. EARTHING :

All the four tower legs shall be earthed properly, following the standard practice of earthing of such structures in level ground and mountainous regions (Details shall be attached with the tender). *The earth resistance of tower shall be within 1 ohm.*

2.7. FACILITIES ON TOWER :

The following facilities are required to be provided on tower:

2.7.1. PLATFORM :

Provision of platform for access to the Transmitter Antenna & Microwave Dish Antennae and cable at different levels be made as indicated in the Tower Profile drawing (**Annexure –III**). 1.5 meter high handrails would be provided at each level with expanded metal net for additional safety. Platform flooring will consist of chequered plate conforming to IS 3502 and shall be designed as to take stationary and moving load of 4 persons plus equipment weighing about 100 Kg. At each platform "Toe-plates" as a form of protection against accidental dislodging of small tools, are to be provided.

2.7.2. LADDERS:

2.7.2.1 An internal ladder of width not less than 300 mm starting from ground level of the tower and going up to the top with openings at all the platforms shall be provided. The ladder shall be foldable/retractable at the ground level and length of the foldable/retractable portion of ladder should not be more than 1.5 M. The ladder shall be hopped type with free fall prevention for safety of the climbing personnel. The face on which the ladder is to be provided shall be intimated by the indenter before the commencement of erection of tower.

2.7.2.2 Rungs of the ladder shall be clear of any obstructions to the climber, equally spaced by a distance of not more than 250 mm.

2.7.3 SOLID STATE AVIATION OBSTRUCTION LIGHTS & POWER CABLES :

2.7.3.1 Solid State Aviation Obstruction Light fittings equipped with appropriate colour prismatic globes shall be provided as per latest Civil Aviation Regulations. The globes and their housings shall be strong, weather proof and of approved manufacturer (Details shall be attached with the tender). Each globe shall house a solid state lighting arrangement to yield specified illumination. The tower lighting drawing shall be got approved from the indenter.

2.7.3.2. One no., 3core, 6 Sq. mm Copper conductor (Stranded), PVC insulated, PVC sheathed weatherproof armoured Power Supply cable for Multipoint power sockets on each platform shall be supplied. This cable shall be terminated in SP&N MCB of suitable rating in a suitable weatherproof metal box at the tower base including the earthing etc. Power sockets with switches of suitable rating shall be provided and suitably mounted at each platform in weatherproof junction boxes.

2.7.3.3. One no. of PVC Insulated, PVC sheathed weather proof, suitably rated, Copper conductor, armoured cable for Solid State AOL shall be provided and laid on vertical Cable Tray. This cable shall be terminated in SP&N MCB of suitable rating in a suitable weatherproof metal box at the tower base including the earthing etc.

2.7.3.4. Distribution of supply to Solid State Aviation Obstruction Lights shall be through suitable weatherproof junction boxes with suitable mounting.

2.7.3.5. The successful tenderer shall provide temporary Solid State Aviation Obstruction Lights during erection of tower as soon as the tower reaches the height of 25 meters or such heights as prescribed in latest Civil Aviation regulations.

2.7.4. CABLE RUN-WAY AND ANTENNA SUPPORTING FIXTURES:

2.7.4.1 The Vertical Cable Rack :

The vertical cable rack for laying cables as indicated in para 2.7.2 starting from the base to the top of the tower shall be provided.

This cable rack shall be routed along the tower face or leg and should be just behind the climbing ladder or be a part of this for easy accessibility. The cable rack shall carry all the RF feeder cables, AOL & Service cables etc. It should have provisions for fixing the cable clamps.

2.7.4.2 Horizontal Cable Tray:

The cable run between the tower base & transmitter building shall be through a horizontal cable tray to be provided by the tenderer. The rack will be supported on G.I. pipes or angle iron structures. The tenderer must quote for the horizontal cable tray on the basis of **per meter rates**. The approximate length of the cable may be taken as 25 Mts. The pricing for horizontal cable tray should include the laying charges of all cables on this tray. Reference drawing is enclosed as **Annexure-VI**.

2.7.4.3 FM Antenna Fixtures:

Provision for fixing 100 mm dia N.B. supporting seamless GI pipe of 26 M length(**As per Annexure - IV**) for mounting Side Mount VHF FM Pole Type Antenna shall be made on three faces of the tower. This supporting pole will be fixed in VHF FM Band -II Aperture in *one of the three faces, to be intimated at the time of erection of tower*. The fixtures of the antenna shall not foul with the cable routing from the power divider to the antenna. The above pipe shall be supplied by the tenderer as part of tower.

2.7.4.4. Microwave Dish Antenna and Yagi Antenna Fixtures:

Fixtures for mounting Microwave Dish Antennae and Yagi Antennae as shown in the Tower Profile (**Annexure-III**) are to be provided (**As per Annexure-VA & VB**).

2.7.4.5. Top Mounted Antenna Fixtures:

Provision is to be made for Top mounting of a Pole Mounted FM or LPT Antenna in future on 200 mm dia., NB pipe of 12 M length.

2.8. LOADING DUE TO FM ANTENNA, MICROWAVE DISH & RF CABLES ETC.

2.8.1. The following Net weight and Wind loading figures may be taken into consideration in respect of Antennae, cables etc. These are in addition to self loadings of tower.

Sr. No.	Description	Net weight (Kg)	Wind load (Kg)	Remarks
1.1	Side Mount	800	1200 at 198 Km/hr	Weight& wind

Specification No. : 11th Plan /100 M FM Tower (Agartala) /2007-D(TD/FM)

	Pole Type VHF FM Antenna to be mounted at Band II FM Aperture.		without ice	loading due to support column not included.
1.2	FM or LPTV Pole Mounted Antennae to be fixed on top of 100M FM Tower.	250	400 -do-	-do-
2.0	Microwave dish at various levels - 4Nos.(Dia 2.1 M solidity factor 0.25)	50 Kg each	To be calculated by tenderer	
3.0	Yagi Antenna 2 Nos.	30 Kg each	-do-	
4.0	Band-III Panel antenna for TV	3000	3000	Weight & wind loading due to support column not included.

The above weights do not include weight of the **Antenna Supporting Interface** on which the antenna will be mounted.

2.8.2. The following cables are to be installed on tower. Wind loading due to these may also be taken into consideration.

- 2.8.2.1. 3-1/8" RF cable : 2 Nos.
- 2.8.2.2. 7/8" Co-axial cable for M/W Dish Antenna : 4 Nos.
- 2.8.2.3. Co-axial cable for Yagi Antenna : 2 Nos.
- 2.8.2.4. 3 Core, 6 Sq. mm Power Supply cable* : 1 No.
- 2.8.2.5. Solid State Aviation Obstruction Light cable* : 1 No.

(* items are to be supplied by tenderer including lugs, connectors etc.)

2.9. List of Annexure/Drawings:

- 2.9.1. Draft Acceptance Test Protocol (ATP) - **Annexure "A"**
- 2.9.2. Drawing of Existing Foundation Details - **Annexure -I**
- 2.9.3. Soil Testing Report of the Tower Site - **Annexure -II**
- 2.9.4. Tower Profile - **Annexure -III**(Drg. No. TM-15636)
- 2.9.5. Mounting Arrangement of 6 Bay JAMPRO JCPB-6 FM Antenna System - **Annexure -IV**(Drg. No. TM-15635)
- 2.9.6. Mounting detail of Microwave Dish Antenna (2drgs.) - **Annexure -VA & VB**
- 2.9.7. Details of Horizontal Cable Rack -**Annexure-VI.** (Drg. No. TM-14453/1)

SECTION-III.

**SCHEDULE OF REQUIREMENT/MATERIAL (UNPRICED) FOR 100 M
HIGH LATTICED STEEL SELF SUPPORTING TOWER**

D). SUPPLY AT SITE:

(All the following items shall conform to detailed AIR Specification)

S.No.	DESCRIPTION	QTY.	UNIT
1.	Design, Fabrication, Galvanizing and supply of Tower superstructure material	<i>1Lot</i>	<i>Lot (MT)</i>
2.0	Accessories:		
i)	Solid State AOL with cable of suitable rating, complete with material and accessories etc.	1 Set Complete	Set
ii).	a) 3 core x 6 sq. mm, copper conductor, weatherproof power supply cable (125M) alongwith suitable multi power sockets (5/15A) and switches.	1 set complete	set
	b) 32 Ampere, SP&N, MCB incoming and out going (1 +2) nos. alongwith weather proof metal box (1no.).	3 Nos.	Nos.
iii).	Clamps etc. for fixing / mounting of Microwave Antenna and Yagi Antenna.	1 Lot	Lot
iv).	Vertical ladder material with Free Fall Prevention system and Guard All System etc. complete.	1 Lot	Lot
v).	Vertical Cable Tray material complete for 100 M tower.	1 Lot	Lot
vi).	Horizontal Cable Tray material complete.	25M	M
3.0	Submission of SERC /IIT certified Design documents and working Structural drawings of tower structure to Directorate for approval	2 Set Complete	Set
4.0	Submission of finally approved working Structural drawings for tower to: a). Installation Officer -1 set b) Station -1 set c) Zonal Office -1 set d) AIR Directorate -1 set	4 sets Complete	Set
5.0	Completion Report and submission of final tower drawings after erection at site to: a). Installation Officer -1 set b) Station -1 set c) Zonal Office -1 set d) AIR Directorate -1 set	4 sets	Set

Specification No. : 11th Plan /100 M FM Tower (Agartala) /2007-D(TD/FM)

6.0	Inspection of tower material	1 job	job
	TOTAL OF SUPPLY (A)		

SCHEDULE OF REQUIREMENT/MATERIAL (UNPRICED) FOR 50 M HIGH LATTICED STEEL SELF-SUPPORTING TOWER

**II). ERECTION, INSPECTION, TESTING AND COMMISSIONING AT SITE:
(All the following works shall conform to detailed AIR Specification)**

S. No.	Description	Qty.	Unit
1.0	Erection, testing and commissioning of tower at site	1 Job	Job
2.0	Inspection of Tower at site as per ATP	1 Job	Job
3.0	Mounting provisions for VHF FM Antenna.	1 Job	Job
4.0	Mounting provisions for Microwave Dish Antennae and Yagi Antennae.	1 Job	Job
5.0	Mounting provisions for 3 1/8"RF cables for feeding VHF FM Antenna, Microwave Dish Antenna and Yagi Antenna.	1 Job	Job
6.0	Fixing of Solid State Aviation Obstruction lights alongwith cable.	1 Job	Job
7.0	Painting of tower including paint material.	1 Job	Job
8.0	Providing Tower Earthing System & Lightening Arrester arrangements including supply of material	1 Job	Job
9.0	Fixing of 100 mm dia. Seamless GI pipe of 26 M length with clamps including supply of material.	1 Job	Job
10.0	Fixing of clamps etc. for mounting provision of Microwave Antenna and Yagi Antenna	1 Job	Job
11.0	Fixing of Vertical ladder with Free Fall Prevention System, Guard All System.	1 Job	Job
12.0	Fixing of Vertical Cable Tray with clamps.	1 Job	Job
13.0	Fixing of Horizontal Cable Tray with clamps	25M	M
14.0	Laying and fixing of power supply cable along vertical cable rack for Power sockets and fixing of multipoint power sockets at each platform, fixing of 32 Ampere, SP&N, MCB incoming and out going (1 +2) nos. alongwith weather proof metal box (1no.).	1 Job	Job
	<u>TOTAL OF WORKS (B)</u>		

ANNEXURE- A

**PRASAR BHARATI
BROADCASTING CORPORATION OF INDIA
DIRECTORATE GENERAL: ALL INDIA RADIO
(PLANNING & DEVELOPMENT UNIT)**

ACCEPTANCE TEST PROTOCOL FOR 100 M FM TOWER (DRAFT)

AIR Specification [Specification No.: 11th Plan /100 M FM tower(Agartala)/2007- D (TD/FM)] for Design, Supply, Erection, Testing and Commissioning of latticed steel self supporting 100 M tower at Agartala (on Existing Foundation) including provisions of mountings for installation of VHF FM Antenna, Microwave Dish antennae, Yagi antennae and their feeder cables etc may be referred.

I. PRE –DISPATCH TEST/ INSPECTION PROCEDURE:

A. Raw Material:

S.No.	Description	Specification	Procedure of Verification
1	Steel pipes, M.S. Angles, M.S. Plates, M.S. Flats, M.S. Rods, Chequered plates	As per IS amended up to date	Verification of Quality Control (Q.C.) reports of supplier / Manufactures test certificates

I. PRE –DISPATCH TEST/ INSPECTION PROCEDURE:

B. Manufactured component / sub-assemblies:

S. No.	Description	Specification	Procedure of Verification
1	Base shoe, Typical Bay proof assembly, Welded Components, Galvanizing,	As per IIT/SERC approval & acceptance of Directorate	Verification of Quality Control (Q.C.) reports and random checks may be made on any chosen items for conformity with Quality Control reports. Galvanization is to be checked as per relevant IS mentioned in Section-II of Specs.

I. PRE –DISPATCH TEST/ INSPECTION PROCEDURE:

C. Bought out items:

S.No.	Description	Specification	Procedure of Verification
1.	Cables a. Power Supply cable b. AOL power supply cable	As per AIR Specification	Verification of Quality Control (Q.C.) reports / Manufactures test certificates
2.	Lighting Arrestors		
3.	Fasteners bolts & nuts		
4.	AOL & accessories		
5.	Copper earthing material		

II. ON SITE TESTS AFTER ERECTION OF TOWER:

S.No.	Description	Specification	Procedure of Verification
1.	Verticality and twist in the tower	Verticality and twist of Tower shall be as per AIR specification	Calculations using the data taken from Theodolite's observations on Tower at site
2.	Workmanship of erection	AS per established practice	Visual check
3.	Painting	Colour pattern as per AIR & civil aviations specification amended up to date.	Visual check
4.	Working of AOL & Power Supply Points	AS per established practice	Visual and operational check.
5.	Earth Resistance of Tower	AS per established practice	Measurement to be carried out.

III: Test results and inspection report in respect of part-I (A, B, C) shall be submitted by the tenderer after inspection of inspecting officer as per Directorate's order.

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