



All India Radio



Specifications No. : Spec/18/1/2007/TM/1010

Specifications of ceramic Tetrode (4CV-100,000 C)

1.Scope:

The Ceramic Tetrode is being used in AIR's 50 KW SW Transmitter CEC make in RF power amplifier.

2. General characteristic of the valve:

The valves offered should be **New and of first quality.**

- a. Ceramic/metal Tetrode with co-axial structure.
- b. Throated tungsten cathode with direct heating.
- c. Anode: vapor-cooled.
- d. Maximum frequency for full ratings (CW)=30 MHz.
- e. Anode dissipation: 100kW.
- f. Designed for RF Broadcasting applications amplifiers.
- g. Output power up to 168KW in MW broadcasting.
- h. Operating position : **Vertical, base up.**
- i. Net Weight: 43.2 Kg.

3. Eligibility of the supplier:

- a. The supplier must possess valid ISO 9001/ 2000 Certificate in production.
- b. Original Equipment Manufacturer or their Authorised agent shall only be eligible to quote. Name and address of the OEM and location of its manufacturing facilities is to be given.
- c. Authorisation letter must be ink signed by the OEM and submitted alongwith the tender.
- d. The supplier must possess an experience of at least 2years in manufacturing.
- e. The supplier must provide past record of timely and good quality supply of tendered items to Broadcast Organisations in the preceding two years supported with copies of orders placed by the Broadcast Organisation with the Manufacturing firm, and Broadcaster's satisfaction letters regarding the tendered item.

Any offer which fails to meet the above eligible condition will be summarily rejected.

4. Electrical Specifications :

4.1.1 Filament voltage : 10 Volt $\pm .3\%$ V

Filament current for Vf 10 V 300A

4.1.2 Interelectrode Capacitance

a) Cathode ground

Cin 440 pf

Cout 55.0 pf

Feed through 2.3 pf

b) Grid ground

Cin 175.0 pf

Cout 57.0 pf

Feed through 0.4 pf

4.1.3 Amplification Factor

Grid to screen 4.5

5. Mechanical Specifications:

Maximum Length(Less boiler) 437.90mm.

Maximum Diameter(Less boiler) 255.80mm.

Weight 43.2kg

Operating position Vertical, Base up

6. Operating Data

6.1 Absolute Max. Rating

Class of operation	Type of service	Maximum Rating	
		Plate Voltage (V)	Plate Current (A)
C	RF power Amplifier	20,000	15.0
C	RF power Amplifier plate modulated (grid driven)	17,500	15.0
C	RF power Amplifier plate modulated (cathode driven)	17,500	15.0
AB ₁	RF linear Amplifier	20,000	15.0
AB ₁	AF Amplifier or Modulator	20,000	15.0

6.2 Typical Operating Values

Class of operation	Type of Service	Plate voltage (V)	Screen voltage (V)	Plate current(A)	Drive power (watts)	Output Power (watts)
C	RF power Amplifier	17,500	1500	11.8	125	1,68,000
C	RF power Amplifier Plate modulated (grid driven)	16,000	750	12.0	1260	1,38,,500
C	RF power Amplifier Plate modulated (cathode driven)	15,000	900	11.6	8100	1,41,000
AB ₁	RF Linear Amplifier	18,000	1500	10.0	---	1,23,200
AB ₁	RF Amplifier or Modulator	18,000	1500	20.0	---	2,46,4000

6.3 Tube Cooling:

Anode of the valve should be vapor and forced air cooled.

i) Operating Temperature:

Maximum seal and envelope temperature 250°C

7. Certificate of Origin:

- a) In order to verify that each tube supplied by OEM comes from an ISO-9001/2000 certified factory, the vendor should provide country of origin and type of the tube, and Sr. No., if any, must be engraved or inked on the body of each tube and it must be visible easily even while in operation.
- b) In the absence of such a certificate of origin on the tubes, the tubes shall be considered as rebuilt or not manufactured by vendor.
- c) Rebuilt/ Refurbished/Reconditioned tube will not be accepted

8. Package and Marking

Please refer to the relevant clause in the booklet “ **Instructions to Bidders**”

9. INSURANCE AGAINST WAR AND MARINE RISK:

Please refer to Commercial terms for transportation by air, sea and land up to ultimate consignee.

10. Tube Appearance

The tube (Valve) brazing area, ceramic cleanliness, electrical connections, coolant connection, plating, shining silver plated surface around anode, cathode grid rings should be of high quality.

The shining of silver plated on cathode, grid and anode ring should be as good as new after the run of 500 hours operation of the tube.

11. Delivery

Delivery should complete in nine months after the issue of the AT.

12. Guarantee Conditions

The electron tubes shall be free from defects in design, material and workmanship. The tube will be operated within pre designed fixed parameters and dynamic broadcast parameters, by taking all cooling conditions into account.

The tube shall be guaranteed for 5000Hrs. of heater/filament operation or 2 years from the date of receipt whichever ever occur first. In case of failure of the tube within the first 500 Hrs. full free replacement with a **New and of first quality tube** is to be provided by the OEM/ supplier. Prorata credit will be for failure of tube between 500hrs. and 5000hrs. The claim shall be settled by the **Supplier/OEM without any option** as given below :

If the tube fails after 500 hours and within guaranteed 5000 hours, then prorata

$$C = \frac{P(G-H)}{G}$$

C - Credit

G - Guaranteed no. of hours

H - Useful filament hours served by the defective tube.

P - Purchased price of defective tube.

13. Performance Guarantee

As per DGS and D rule

14. Literature

Necessary literature, catalogues concerning to the article in supply and the company profile including the manufacturing procedure etc. must be supplied by the Bidder.

[Diagram](#)